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**Sustainable
Chemistry
@
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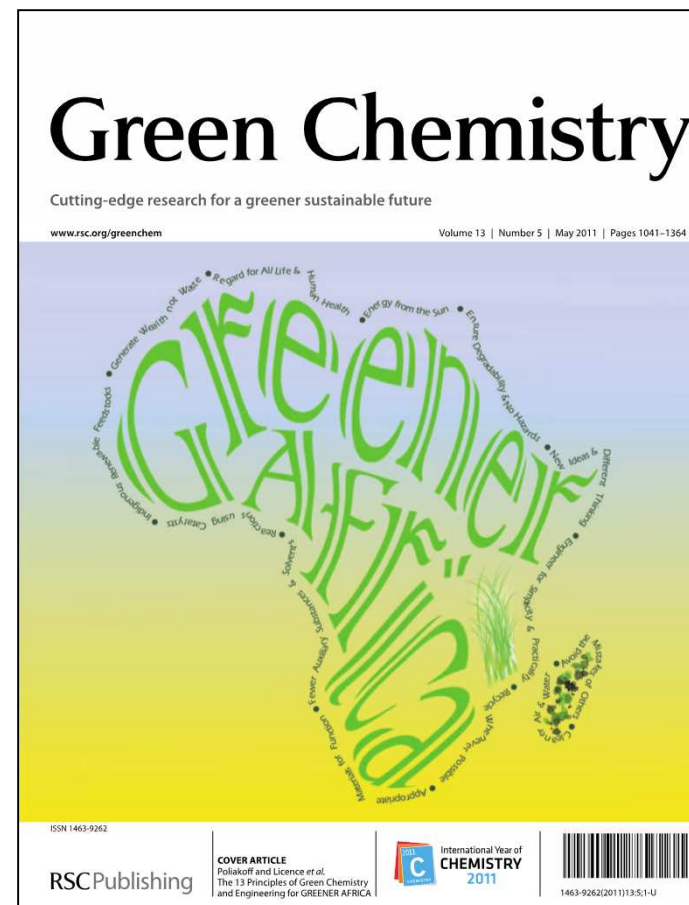
Chemistry: A global endeavour that delivers
impact of **real global significance**
through discoveries and the development of
solutions to global
challenges



The Twelve Principles of **GREEN** Chemistry

1. Prevention of Waste
2. Atom Economy (conservation of material)
3. Less Hazardous Chemical Syntheses
4. Designing Safer More Efficient Chemicals
5. Safer Solvents and Auxiliaries
6. Design for Energy Efficiency
7. Use of Renewable Feedstocks
8. Reduce Derivatives
9. Catalysis
10. Design for Degradation after Delivering Function
11. Real-time Analysis for Pollution Prevention
12. Inherently Safer Chemistry for Accident Prevention

(Anastas & Warner, OUP 1998)





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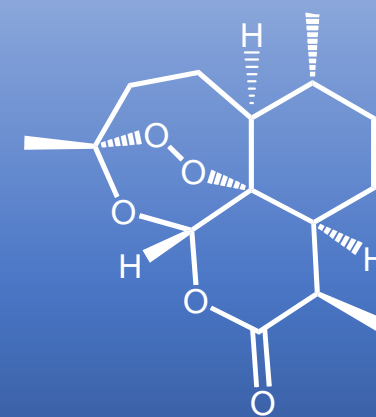


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Innovation – Process intensification
New reactions and atom efficient synthesis



Nature Chem., 2015, 7, 489–495



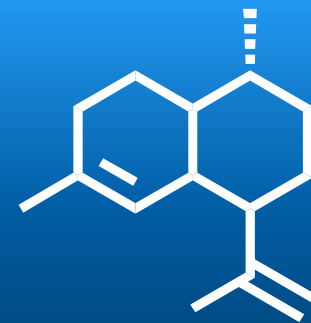
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Howdle & Stockman



Innovation – Cleaner Processing
Unique opportunities in polymer synthesis



Polym. Chem., 2016, 7, 2882–2887

But what about our infrastructure?



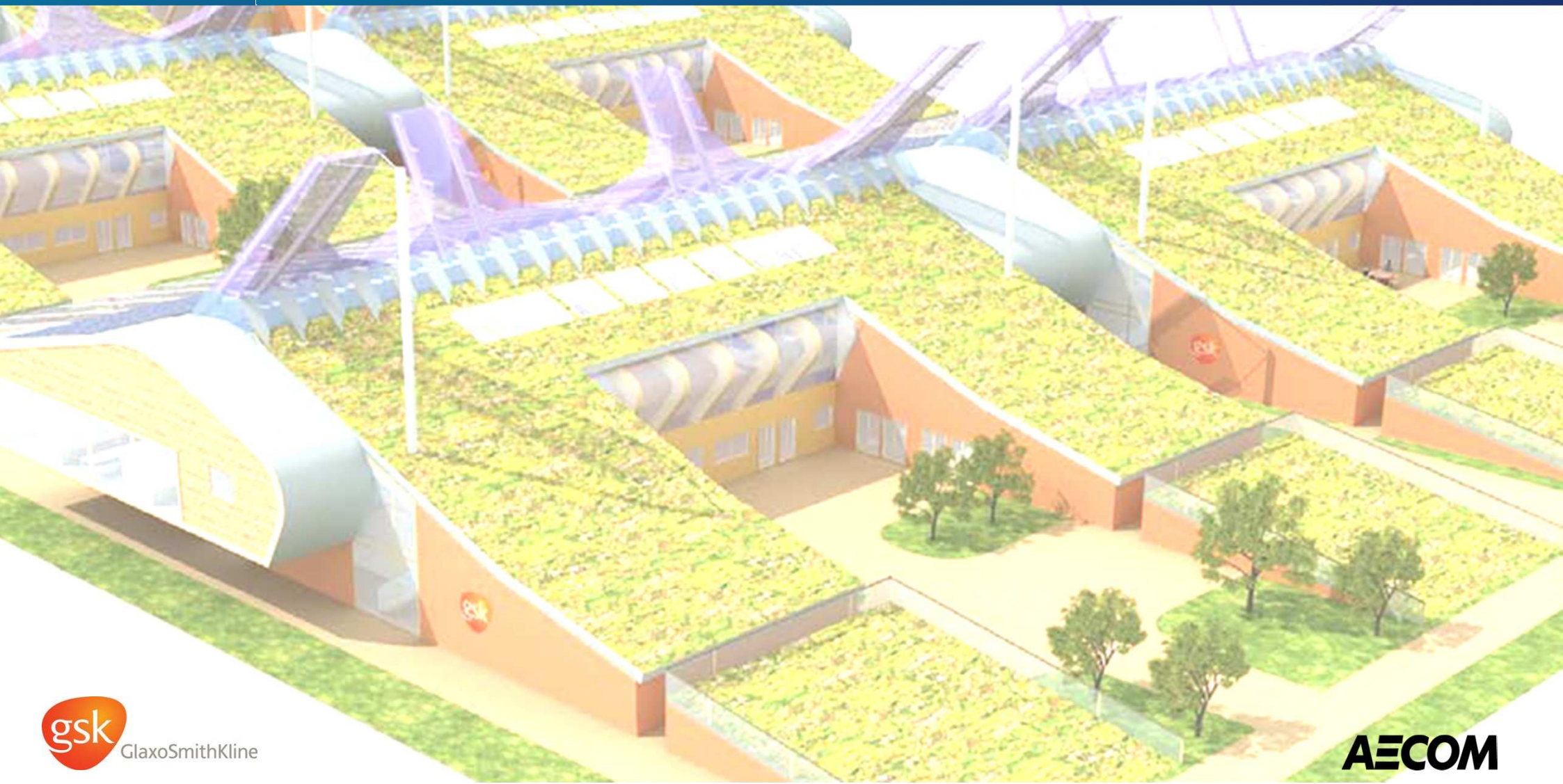
**Evolved with our science to maintain safe operations
But what is the cost and the impact on our environment?
(Not talking about “our” molecules now)**

William Brock 2017



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GSK Sustainable Chemistry Laboratory - Key Concepts





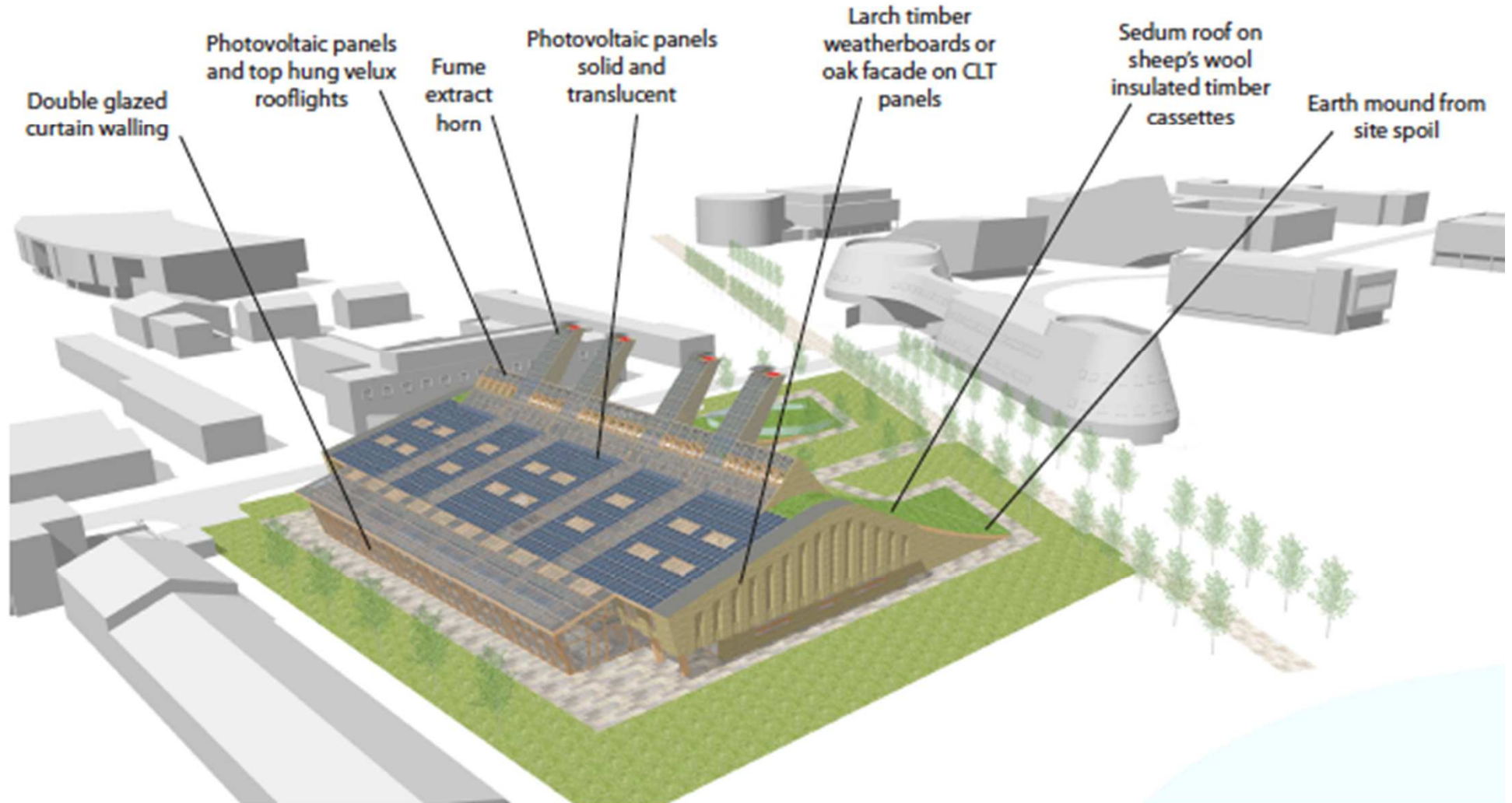
- Reduce Impact of Chemistry
- Inspire the next Generation
- Low impact construction materials
- Operational energy (??Fume Cupboards??)
- Renewables based energy supply



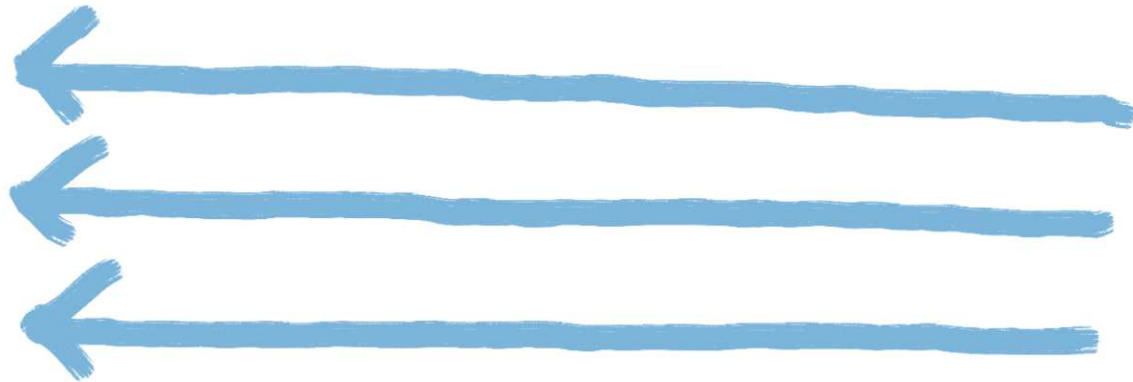
- Carbon neutral 25 years
- Lean construction methodology
- “Low impact” construction and operation
- Renewables based construction materials wherever possible
- Renewables based energy – Biomass / PV (Export of excess heat and power)
- BREEAM Outstanding and LEED Platinum
- Intelligent architecture (Function v’s Form), solar, wind and water
- Appropriate components throughout (engineering and labs)

- Inspire next generation of leaders
- Define “better ways of working”

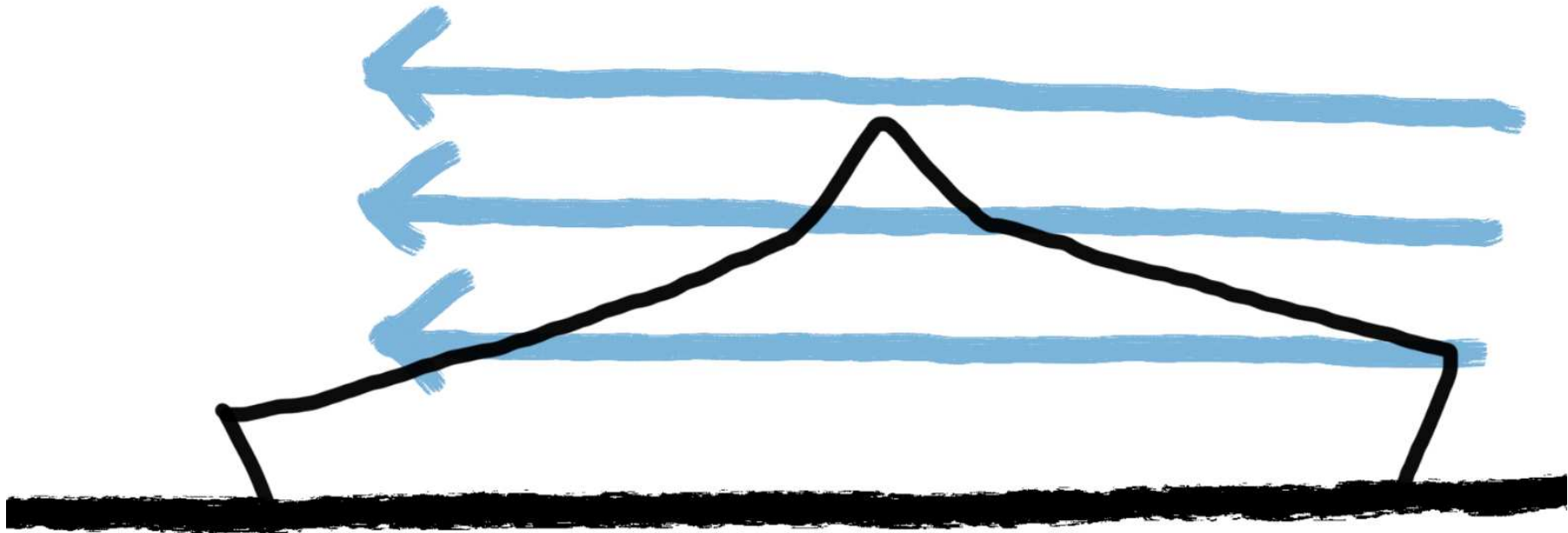




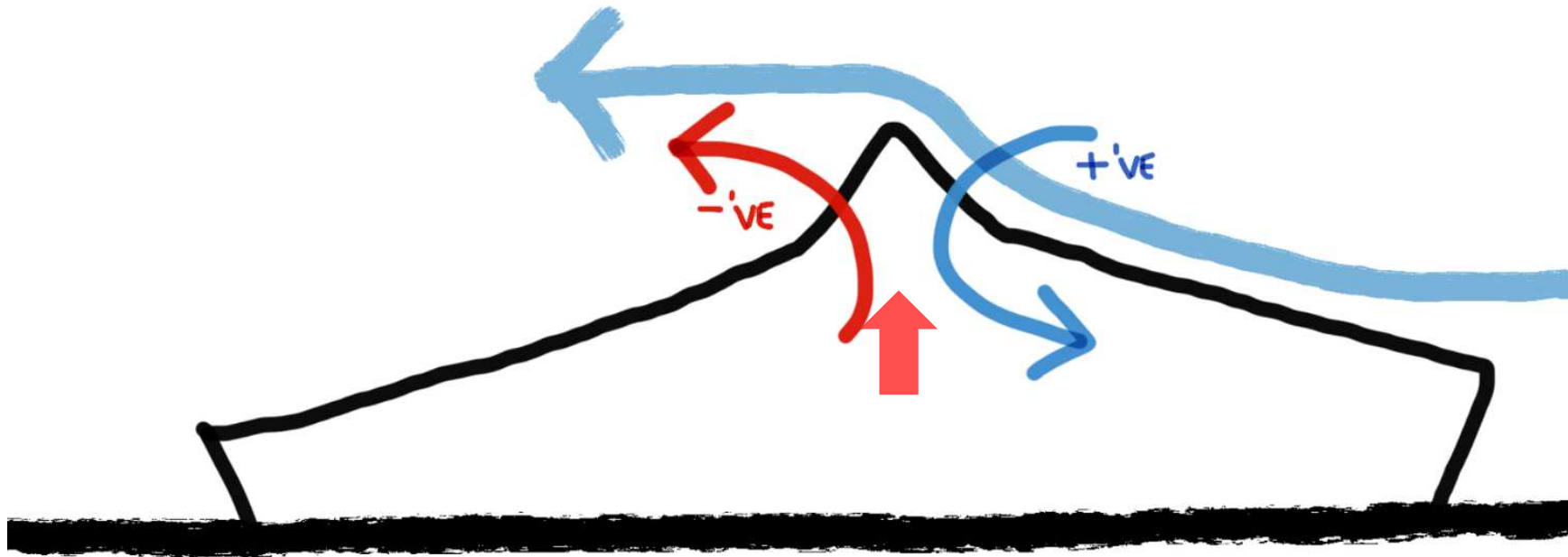
The Concept – Wind Driven Ventilation



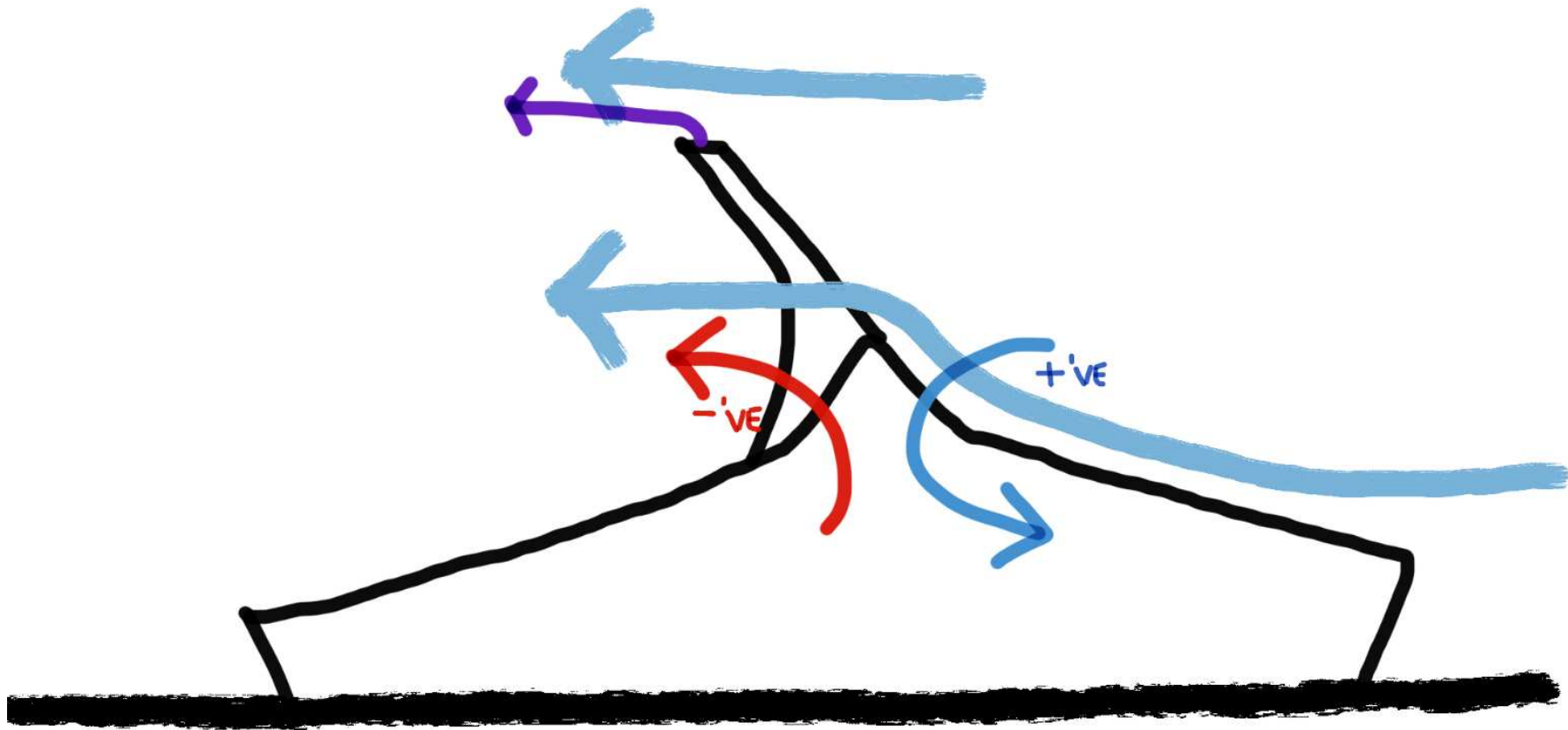
The Concept – Wind Driven Ventilation



The Concept – Wind Driven Ventilation



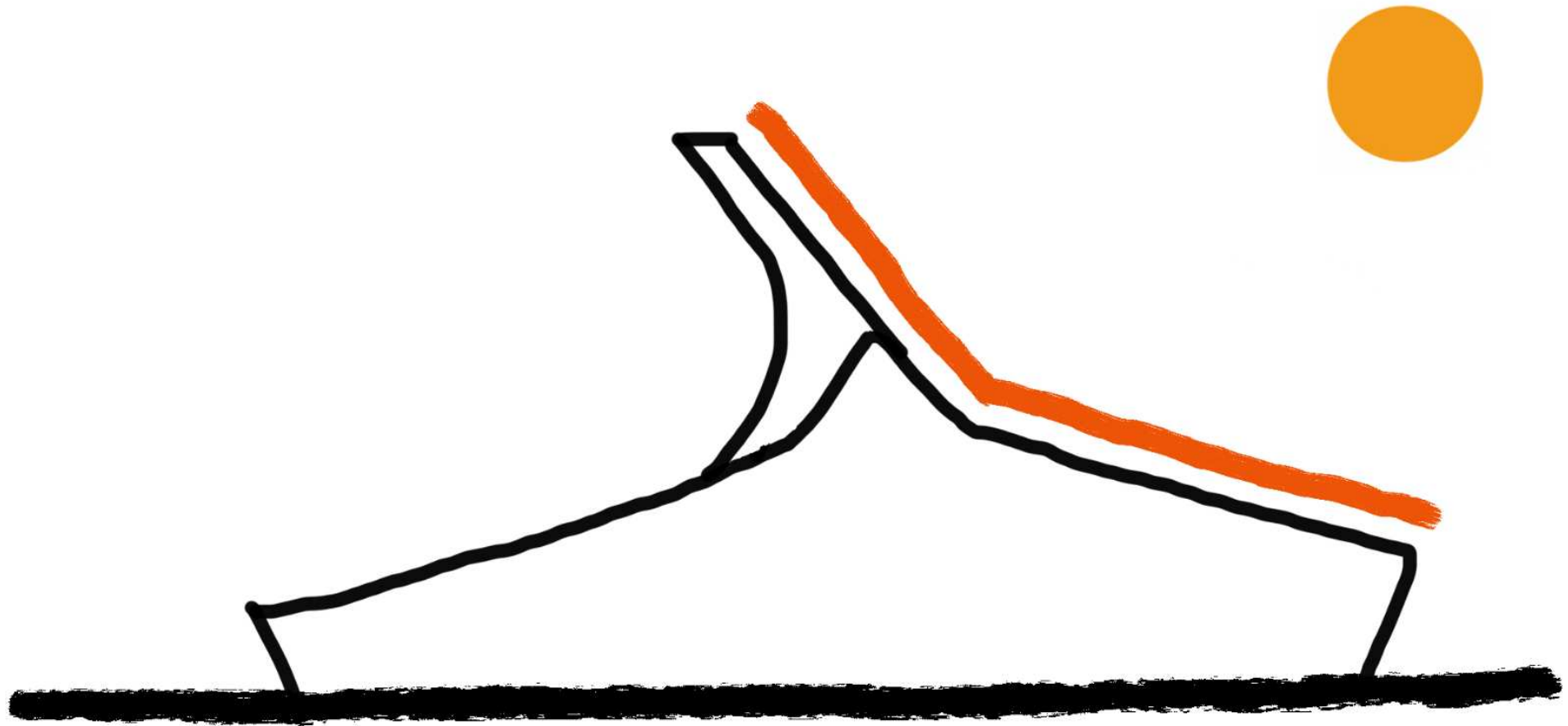
The Concept – Wind Driven Ventilation



The Concept – Wind Driven Ventilation



The Concept – Renewable Energy







1,396.5 Tn Timber



**Approx 100 mature
alpine spruce
(*picea abie*)**



Approx. 3 Hectares
2 rugby fields
(Stadia not included)

Approx 100 mature
alpine spruce
(*picea abie*)



Energy Consumption is just 32% when compared to a traditional design laboratory of equivalent size/activity



Energy Performance Certification A+
Reduced Water Consumption by 45%
No Compromise on Scientific Facilities or Activity





120 FTE researchers, Fully Instrumented
NMR spectrometers etc , He recovery.....





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**The GSK
Carbon Neutral
Laboratories
for Sustainable
Chemistry**

