# **EnviroCaps**

Replacing Microplastic Microcapsules to enable a future of safer products and cleaner oceans

Jamie Walters, CEO



The fine & speciality chemicals exhibition







# 73% Mesopelagic fish caught in the Northwest Atlantic had microplastics in their stomachs

(Frontiers in Marine Science, 2018)







# Sampled salt brands globally were found to contain microplastics

(Environmental Science & Technology, 2018)





# **90%** Bottled water sampled globally were found to contain microplastics

(PLoS ONE, 2018)







# Pieces of microplastic settle on our plate in every meal through airborne particles

(Environmental Pollution, 2018)





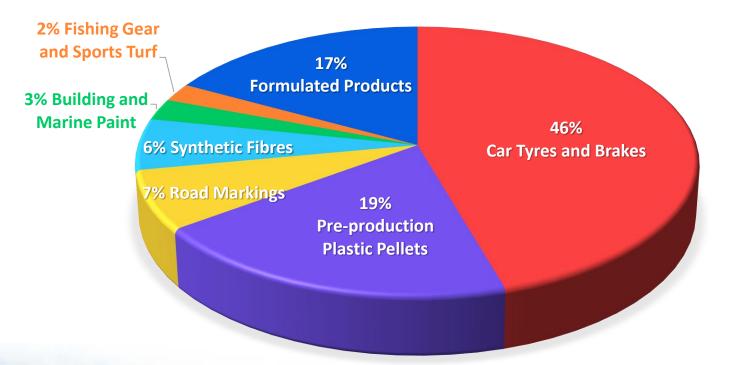
#### What is the scale of this ocean microplastic problem?

2 Million ≈ Every person in the world dropping a plastic bag in the MT/Year ocean every week





### Where do the ocean microplastics come from?





(European Commission Report, 2018)



#### Where do the ocean microplastics come from?

17% Formulated Products

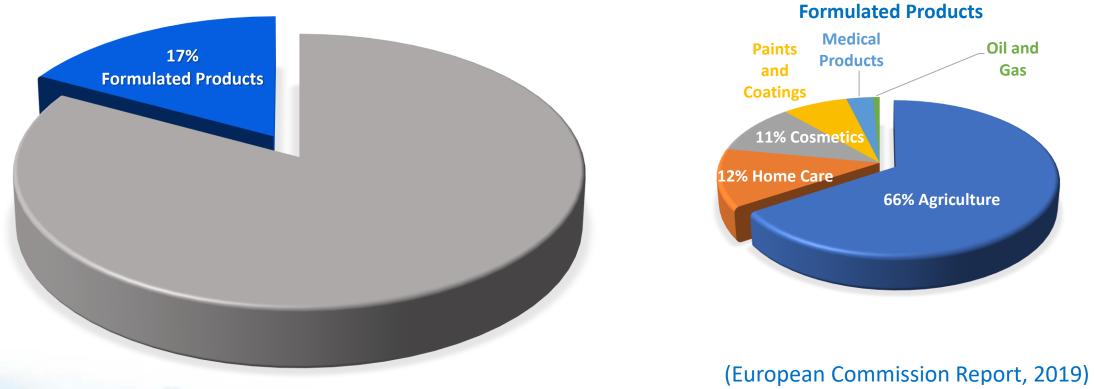
83% Created during the lifecycle of a product through wear and accidental spills



(European Commission Report, 2018)



#### Where do the ocean microplastics come from?





**Intentionally Added Microplastics to** 

(European Commission Report, 2018)



#### What are we doing about these microplastics?



The general public alongside Greanpeace is putting increasing pressure on regulatory bodies calling for the elimination of microplastics in products.





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All major manufacturers of formulated products have pledged to eliminate nonbiodegradable microplastics <u>globally</u>, and are investing heavily with this goal.





### Why 2024?

Exfoliating Microparticles



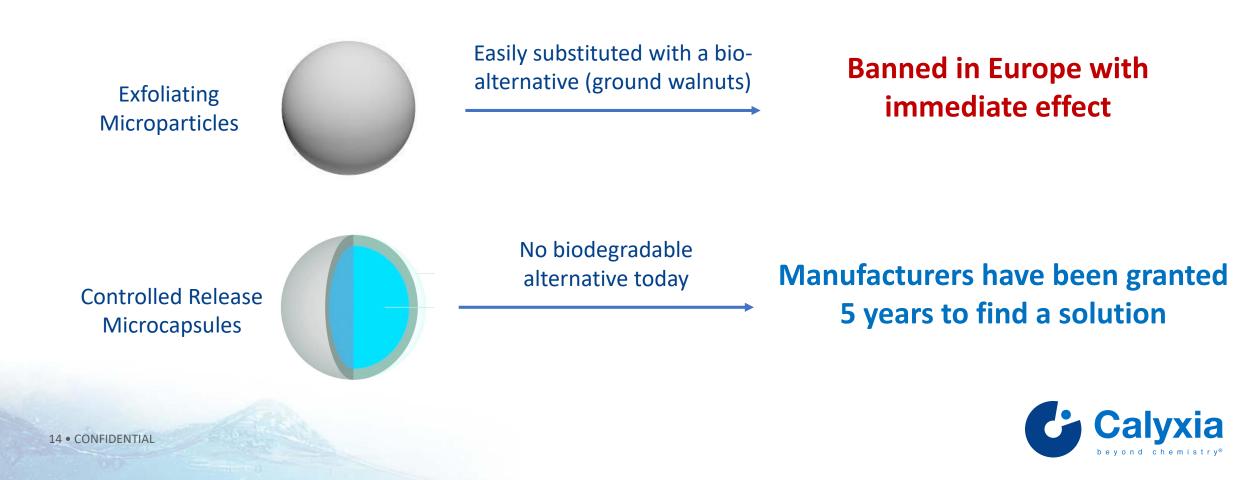
Easily substituted with a bioalternative (ground walnuts)

Banned in Europe with immediate effect



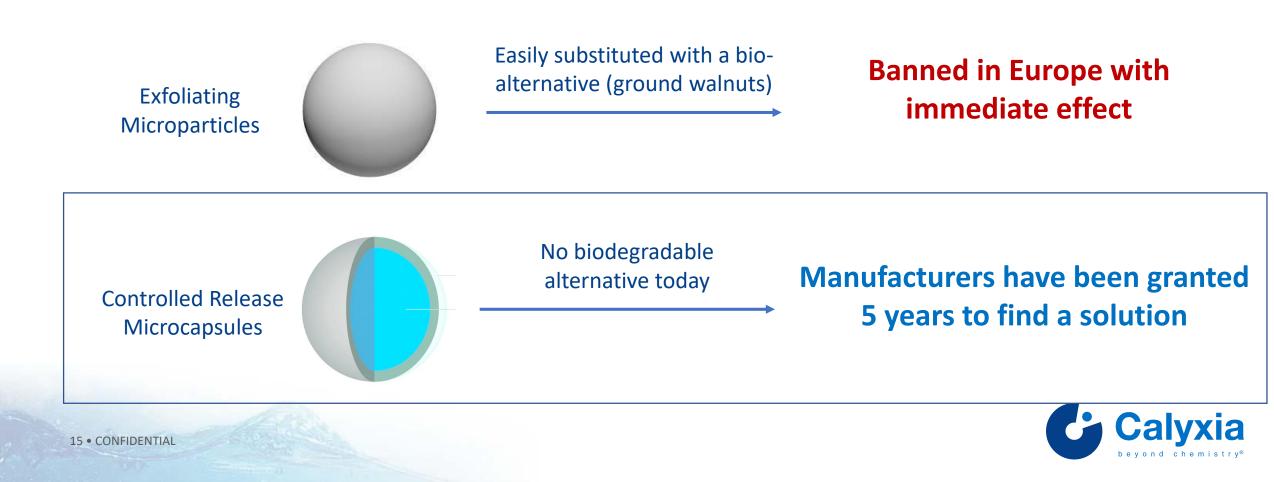


# Why 2024?





# Why 2024?





# **Microcapsules present a real benefit to key Industries**

#### #1 Market – Agriculture



Microcapsules are used to:

- Protect against AI degradation (pesticides, fertlisers etc)
- Target the AI to the leaf or to the soil
- Deliver the AI over the season

Benefits are massive:

- Reduce the amount of harmful Als required
- Improve ease-of-use for farmers (less treatments)
- Enhance crop protection and thus world food supply

Microcapsules improve the safety, environmental impact and performance of agriculture products





#### **Microcapsules present a real benefits to key Industries**

#### #2 Market – Home Care



Microcapsules are used in laundry products:

- Prevent fragrance evaporation during storage
- Selectively adhere to fabrics during the wash cycle
- Slowly deliver the fragrance on wear

Benefits are massive:

- The amount fragrance can be reduced by over 50%
- Long-lasting freshness can be increased up to 20x

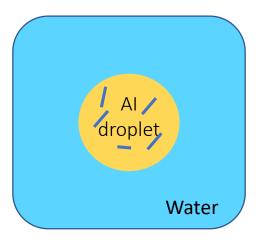
Microcapsules provide the olfactory effect of fabric conditioners and laundry detergents.





Process 1:

Emulsion interfacial assembly and polymerisation

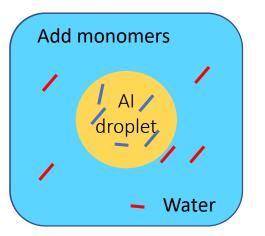






Process 1:

Emulsion interfacial assembly and polymerisation

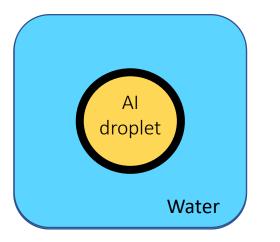






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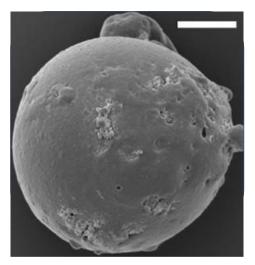






Process 1:

Emulsion interfacial assembly and polymerisation



Polyurethane Microcapsules

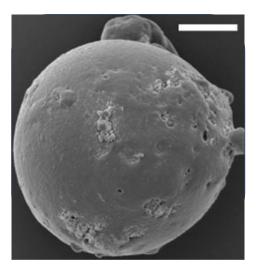
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McIllroy D.A et al, Macromolecules. 2010; 43(4):1855-1859 Heidari H et al, Microsc Microanal. 2016; 22(6):1222-123





**Process 1:** Emulsion interfacial assembly and polymerisation

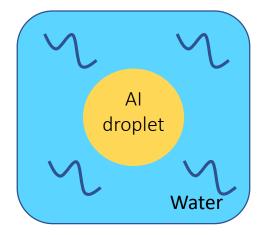


Polyurethane Microcapsules

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Process 2:

Emulsion interfacial precipitation and polymerisation

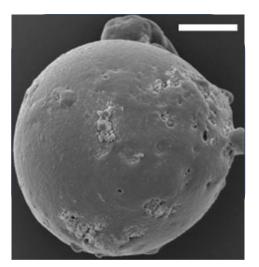




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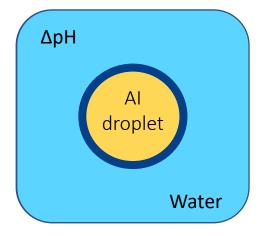


**Process 1:** Emulsion interfacial assembly and polymerisation



Polyurethane Microcapsules Process 2: Emulsion interfacial

precipitation and polymerisation

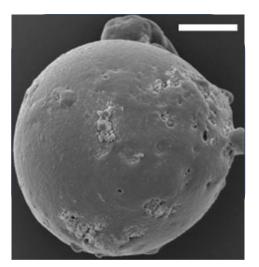




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Process 1: Emulsion interfacial assembly and polymerisation

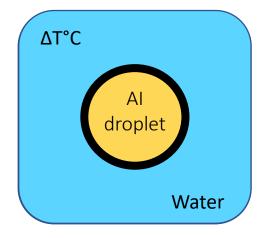


Polyurethane Microcapsules

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#### Process 2:

Emulsion interfacial precipitation and polymerisation

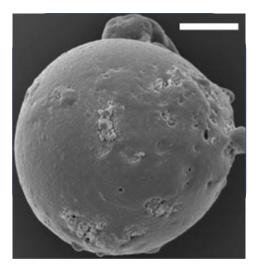




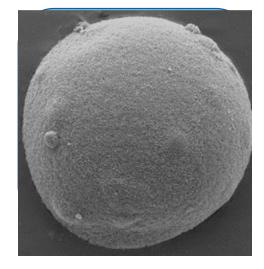
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**Process 1:** Emulsion interfacial assembly and polymerisation



Polyurethane Microcapsules **Process 2:** Emulsion interfacial precipitation and polymerisation



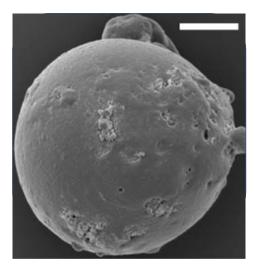
#### Polymelamine Formaldehyde Microcapsules

McIllroy D.A et al, Macromolecules. 2010; 43(4):1855-1859 Heidari H et al, Microsc Microanal. 2016; 22(6):1222-123

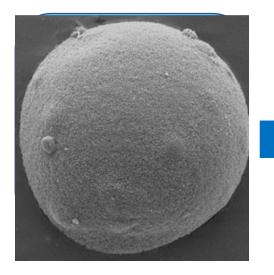




Process 1: Emulsion interfacial assembly and polymerisation



Polyurethane Microcapsules Process 2: Emulsion interfacial precipitation and polymerisation



Polymelamine Formaldehyde Microcapsules

> McIllroy D.A et al, Macromolecules. 2010; 43(4):1855-1859 Heidari H et al, Microsc Microanal. 2016; 22(6):1222-123

The 2 processes are compatible with only a small number materials

All materials tested to date (>10 Yrs):

Biodegradable but formulation unstable

Or

#### Formulation stable but not biodegradable



#### So... What is the Solution...?

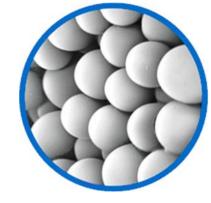






### What's different about Calyxia Microcapsules?

A breakthrough technology and process to produce microcapsules



<u>Monodisperse</u> Microcapsules <u>Size-controlled (</u>1- 20 µm)

**Conventional Processes** 

Polydisperse Microcapsules (1- 40 μm)





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Porous Microcapsules Shell Pore Size > 10 nm



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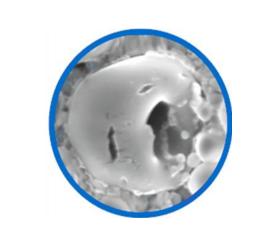
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**Compatible 100s Shell Materials** Incl. Biodegradable & Biosourced

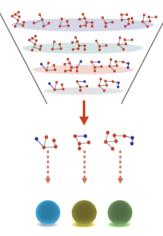
Compatible with a limited number of shell materials





# Why is compatibility a big difference?

2015 – 2018 Screen massive library of shell materials



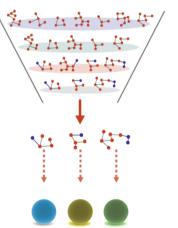
New Range of Biodegradable Materials for Stable and High Performance Microcapsules





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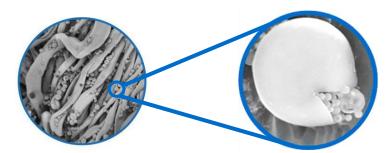


New Range of Biodegradable Materials for Stable and High Performance Microcapsules





The 1<sup>st</sup> Perfectly Sealed and Biodegradable Microcapsule for Laundry Products



EnviroCaps deposited and delivering on a fabric





### Tell us more about Envirocaps?





Biodegradable according the EU guidelines



Performance Validated by Laundry Product Manufacturers



Supported by the European Commission via the SME Instrument Award





# Tell us more about Envirocaps?





Biodegradable according the EU guidelines



Performance Validated by Laundry Product Manufacturers



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# **Benefits for Our Customers**



Comply with EU regulation and preserve the oceans of bio-accumulating microplastics



Enhance their public image by marketing biodegradable products globally



New products with up to 20 x long-lasting freshness >50% x less fragrance.





#### ENABLING A FUTURE OF SAFER PRODUCTS AND CLEANER OCEANS



#### THANK YOU TO THE ORGANISERS





The fine & speciality chemicals exhibition



#### THANK YOU TO THE ORGANISERS



#### THANK YOU TO OUR SUPPORTERS











European Commission



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#### THANK YOU FOR YOUR ATTENTION

